: VERTICAL REFFERENCE DOOR INSTALLATION

Thursday, 2/22/2007 1:39:14 PM

Date User:

Eric Charbonneau

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

Estimate Number

: 12746

P.O. Number

First Issue

: NIA

This Issue Prsht Rev.

: 2/22/2007

: NC

: NA

: N/A

Previous Run Written By

Checked & Approved By

Comment

: LARGE FAB ASSY

New Issue 07-02-21 : Est Rev:A

S.O. No. : 11/14

Material

Drawing Name

Part Number Drawing Number : EA2046929 D20446901 REV 1

: N/A **Project Number Drawing Revision**

NIA

Due Date : 3/1/2007

Each

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

1.0

M4130NT0375W065

4130 tube .375OD .065W

Description:

Comment: Qtv.:

1.6695 f(s)/Unit Total:

4130 round tubing 0.375" dia X .063" wall

Batch: M 163433

2.0

LATHE CONV

CONVENTIONAL LATHE



turn to length (18.875")

3.0 QC5 INSPECT WORK TO CURRENT STEP



4.0 PACKAGING 1

Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

5.0 QC21 FINAL INSPECTIONW/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



N Dror. 23

DART AEROSPACE LTD Work Order:

Description: Part Number:
Inspection Dwg: Rev: Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	.èjest	Method of Inspection	Comments
0.375	t,010	.374	1			
0063	£.010	. 264 18.075				
18.87C	1,030	18.875				
			 			
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Measured by:	Audited by:	R	Prototype Approval:	
measured by			Date:	
Date: 67/02/32	Date:	07.02.26	Date.	L

			Revised by Approved
Rev	Date	Change	KJ/JLM
Δ		New Issue	

23,4